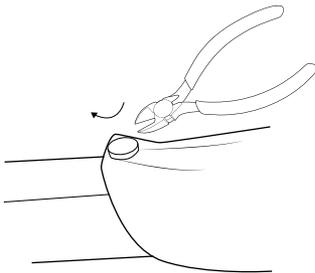
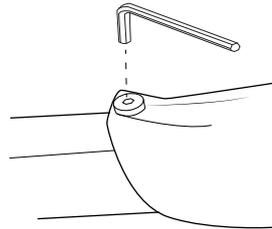


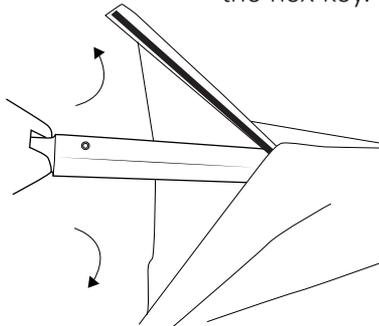
**Step 1:** Place the umbrella frame with canopy on a soft, clean surface to prevent damage during the replacement process.



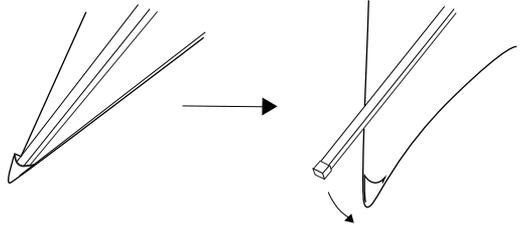
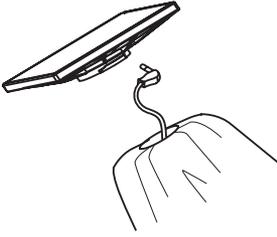
**Step 2:** Take the cap off of the long arm.



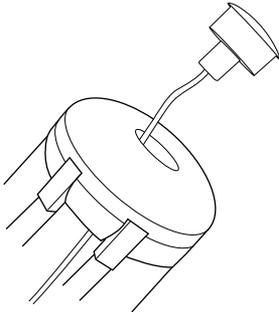
**Step 3:** Remove the bolt with the hex key.



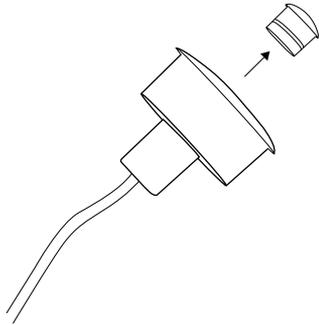
**Step 4:** Pull apart the velcro on the under side of the canopy.



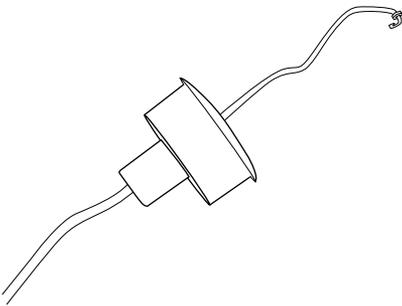
**Step 5:** Remove the solar panel, then pull the rib out of the canopy pocket.



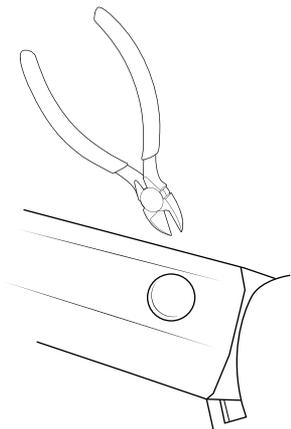
**Step 6:** Remove the cover underneath the lower rib holder.



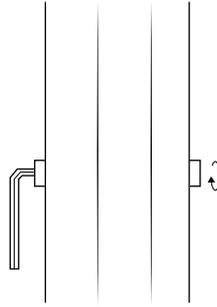
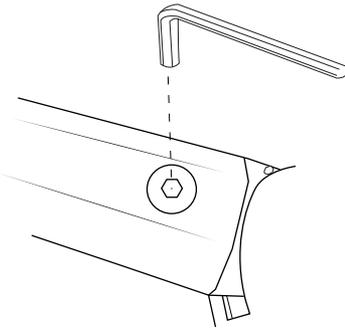
**Step 7:** Remove the cap from the cover.



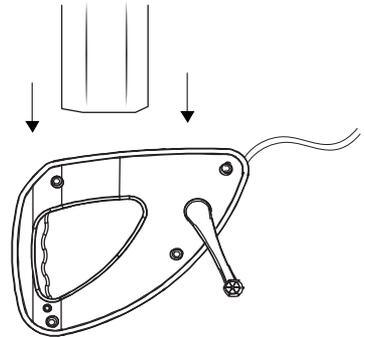
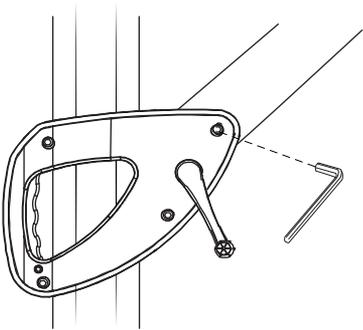
**Step 8:** Untie the knot.



**Step 9:** Remove the cap covering the bolts attaching the pole and the long main arm.



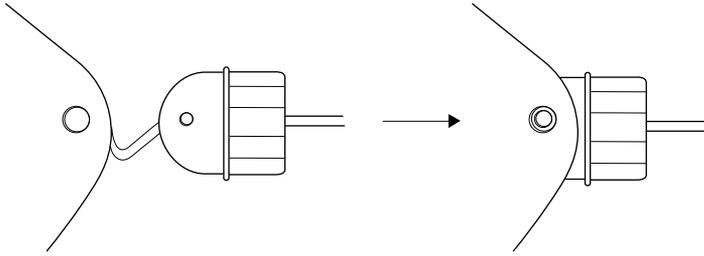
**Step 10:** Remove the bolts attaching the pole and long main arm. Please note you must use the hex key to hold the bolts tight on one side while removing with the wrench on the other.



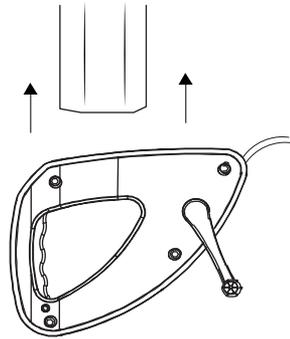
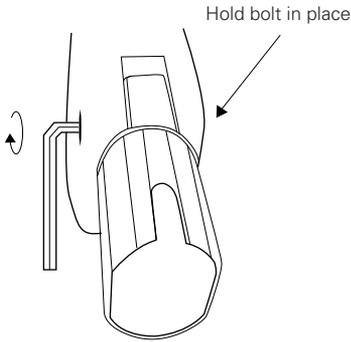
**Step 11:** Use the hex key to remove the bolts attaching the crank and the long main arm.

**Step 12:** Squeeze the glide handle and slide the handle all the way off of the pole.

**NOTE:** Please make sure that you keep all necessary parts from disassembling the arm. Please hold on especially to the plastic connector ring from the long main arm and note that the rope must go through the pulley on reassembly.

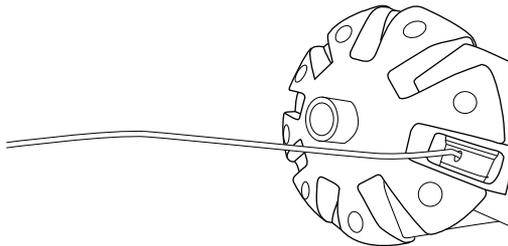


**Step 14:** Assemble the new glide handle with the crank and the plastic connector. Please note that there is another pulley inside of the plastic connector. The glide handle, crank, bolts, and rope must be connected as shown above to function properly.

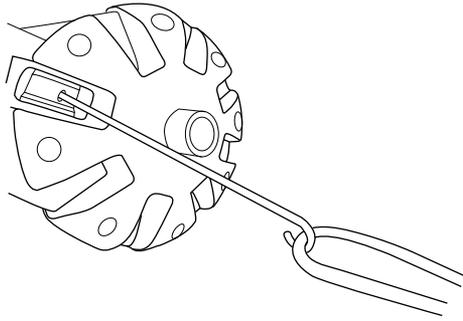


**Step 15:** Insert the bolts. Secure one bolt while attaching the other with the hex key.

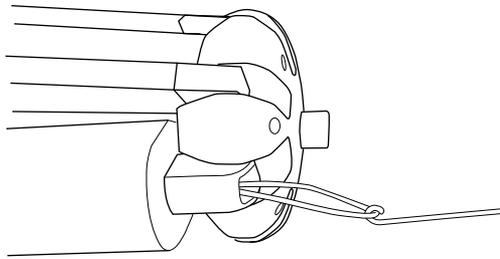
**Step 16:** Squeeze the glide handle and slide upwards to the middle of the umbrella pole.



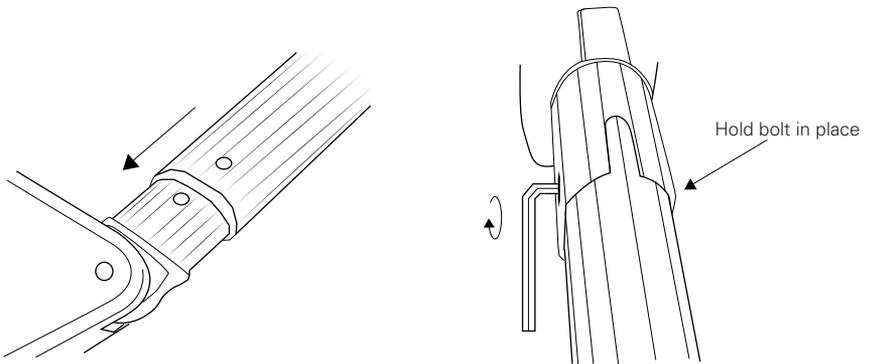
**Step 17:** Insert a steel wire hook (like a wire hanger) into the top of the long arm from the top of the rib holder. It must go through on top of the pulley.



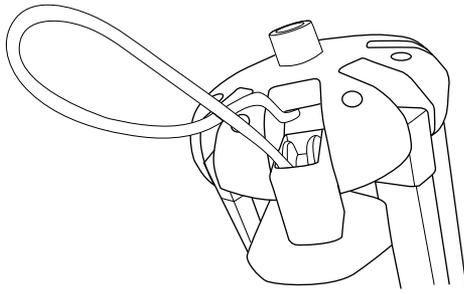
**Step 18:** After the hook is inserted, hook it through the rope (which should be through the glide handle) and pull the rope through with the hook.



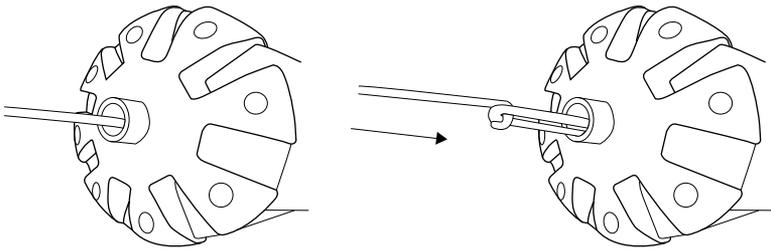
**Step 19:** After the rope is pulled through, ensure that the rope is on top of the pulley, as well as in the pulley groove.



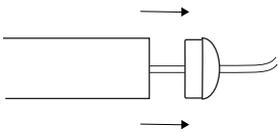
**Step 20:** Connect the glide handle and the long arm with bolts. Secure one bolt while attaching other with hex key. Place caps over the bolts.



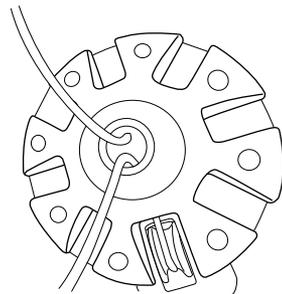
**Step 21:** Make sure that the rope is going through as shown.



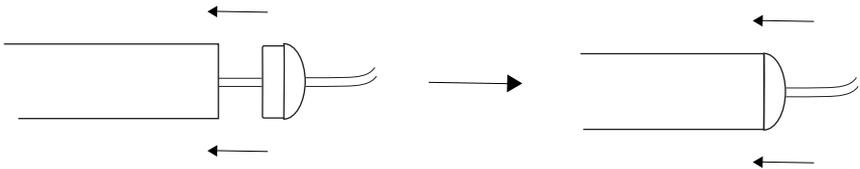
**Step 22:** Use the steel wire hook to pull the rope out of the hole on the upper pole holder.



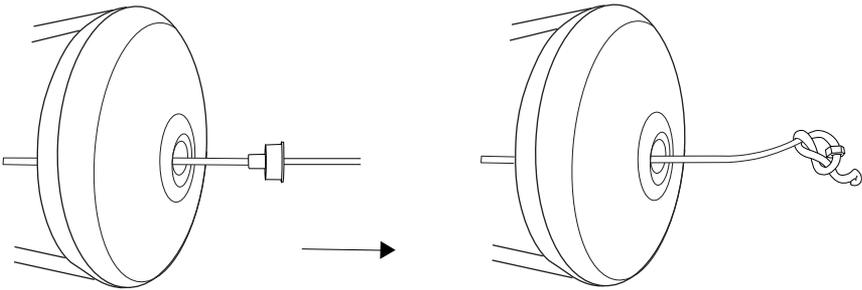
**Step 23:** Take the cover off of the rib holder support bar.



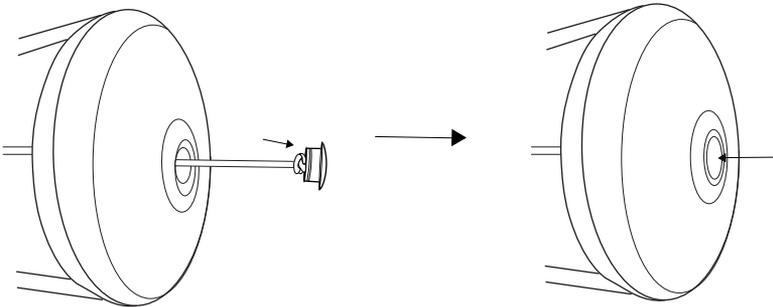
**Step 24:** Pull the rope out of the upper rib holder, then through the rib holder support bar. The rope must go through the pulley inside the upper rib holder and pulley groove.



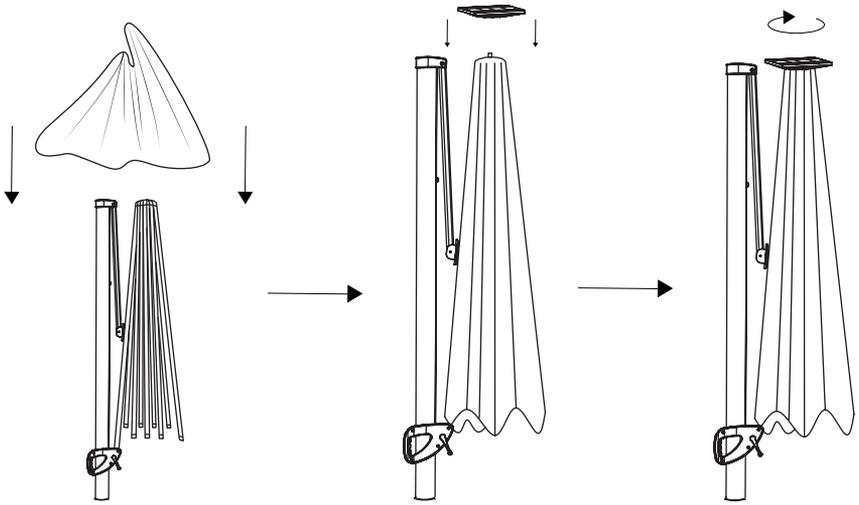
**Step 25:** After the rope has gone through the rib holder support bar, put the cover back onto the rib holder support bar.



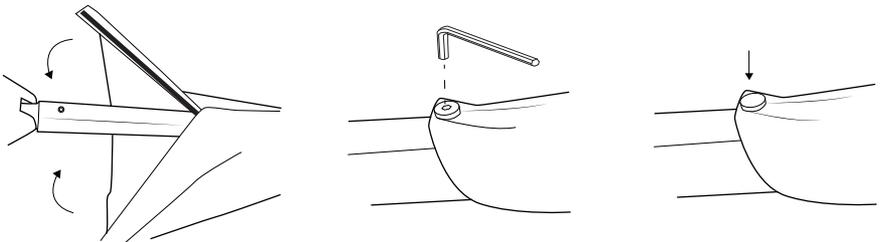
**Step 26:** Insert the rope through the lower rib holder, then through the cap, then put the cap back into the lower rib holder. Put the rope through the nut, then tie a knot, as shown above.



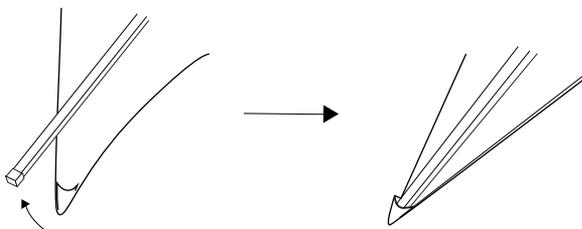
**Step 27:** Insert the knot into the smaller cap, then put the smaller cap back into the lower rib holder.



**Step 28:** Put the canopy back onto the frame as shown above, making sure that the canopy hole is placed correctly over the rib holder. Screw on the solar panel.



**Step 29:** Fasten velcro back together on the long arm and then screw in the bolt with the hex key. Place the cap back onto the bolt.



**Step 30:** Put the rib into the pockets on the canopy to complete reassembly.



ATLeisure, LLC  
1040 Boulevard SE, Suite B  
Atlanta, Georgia 30312, USA

**Customer Service Toll Free 1-855-880-7205**

8am - 5pm Eastern Time, Monday through Friday

**[www.atleisure.com](http://www.atleisure.com)**